

IntePlus® (XF Film) Converting Capabilities

Roll Stock				
Single-Wound Sheeting	GSM	Nominal Gauge	Width	
	70 ~ 110 GSM	3 ~ 4.5 mil	3" ~ 156"	
	125 ~ 400 GSM	5 ~ 17 mil	3" ~ 180"	
Edge Lamination – Folded Rolls	GSM	Nominal Gauge	Layflat	Finished Width
	70 ~ 125 GSM	3 ~ 5.3 mil	130" ~ 384"	32.5" ~ 96"

Folding		
GSM	Web Width	Folding
70 ~ 400 GSM	66.5" ~ 196"	Center Fold
	133" ~ 196"	Double Center Fold
		J Fold, offset 1" ~ 9"

Standard Printing	
Method	Water-based flexographic ink
Colors	Up to six colors Process, Halftone, Line Printing UPC Bar Code Printing
Width	21" ~ 60"
Repeat Length	16" ~ 47"

Tubing		
GSM	Face	Guesset
70 ~ 110 GSM	10" ~ 29"	4" ~ 8"

Valve Bags			
Bag Width	Bag Length	Top / Bottom Width	Valve Length
14.5" ~ 23.5"	15.75" ~ 32"	3.5" ~ 7"	4.5" ~ 8.5"